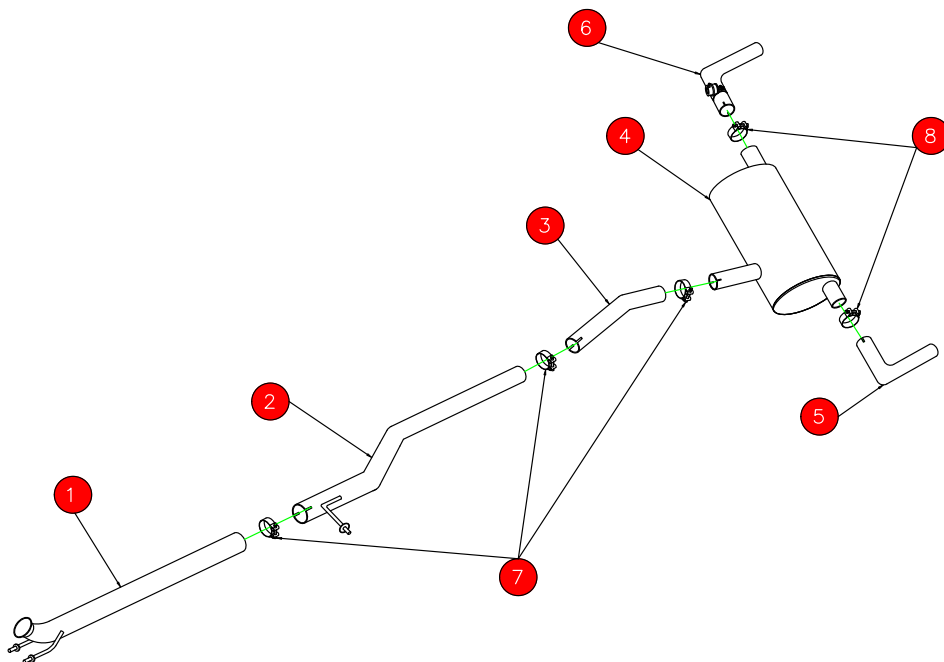


CAR	Mercedes CLA 45 AMG 2.0 TURBO	PART NO.	SMB5005
YEAR	2013-2018	FIT KITS	053 FK
NOTES	Where not supplied use original fittings	FEATURES	Pipe Diameter:- 76mm/3"



NO.	PART NO.	DESCRIPTION	QTY
1	015MB	Front Pipe	1
2	049MB	Non-resonated Centre	1
3	017MB	Link Pipe	1
4	018MB	Rear Silencer	1
5	030MB	L/H Tail Pipe	1
6	031MB	R/H Tail Pipe With Valve	1
Fit Kit			
7	Z016.10062	79mm H/D Clamp	3
8	Z016.10064	65mm H/D Clamp	2

DATE	12/06/2024
ISSUE	01
AUTHORISED	G. O'Shea

Fitting instructions overleaf:

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

Checked By _____

Case 10

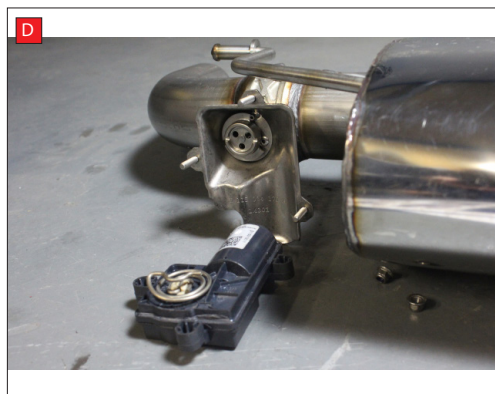
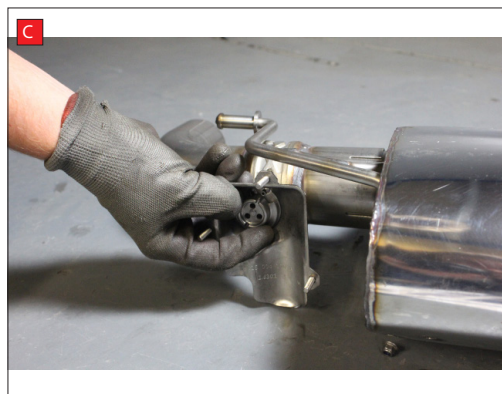
BIKE	Mercedes CLA 45 AMG 2.0 TURBO	PART NO.	SMBS005
YEAR	2013-2018	FIT KITS	053 FK
NOTES	Where not supplied use original fittings	FEATURES	Pipe Diameter:- 76mm/3"

CONTINUED FROM OVERLEAF:



A) After you have removed O.E exhaust you will need to remove the right hand original valve. remove 3 x 8mm nuts from the valve, keep safe as you will need them to bolt the electronic valve motor to Scorpion Exhaust.

B) Lift up the motor. You will now be able to see the torsion spring (This must stay on the electronic valve motor to work with Scorpion Exhaust **DO NOT REMOVE SPRING AND DO NOT TURN MOTOR**)



C) Rotate Scorpion valve so its in the same position as the O.E electronic valve motor)

D) Once happy spring and Scorpion valve position are in line fit the O.E electronic valve motor.

E) Using the 3 x 8mm O.E nuts secure in place.

F) Completed Rear Silencer with Valve.

